



AZAR SHAHAB REFRACTORIES CO.

ARCAST 25VI

General Properties

Classification	Insulating Castable
Description	Light Weight Hydraulic Bonded Refractory Castable
Raw Material Basis	Vermiculite
Bond	Hydraulic
Installing Method	Casting / Vibrating
Packaging	30 kg net weight multi proof sacks
Storage Life (Month)	9
Grain Size (mm)	Max 4
Water Required (%)	90-110

Main Chemical Component

Al ₂ O ₃ (%)	SiO ₂ (%)	Fe ₂ O ₃ (%)	CaO (%)
25	28	14.5	20

Physical & Thermal Properties

Maximum Service Temperature (°C)	1000
Bulk Density at 1000°C (gr/cm³)	0.50-0.70
Cold Crushing Strength (kg/cm²)	
After Drying at 110 °C	5-15
After Firing at 1000 °C.....	5-15
Permanent Linear Change (%)	
After Drying at 110 °C	(-0.6) to (-0.2)
After Firing at 800 °C	(-2) to (-1.5)
Thermal Conductivity (w/m[°]K) at 800 °C	0.16

All data subject to reasonable deviation and therefore, should not be used for specification purposes.

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